



# 2012+ 1770NT John Deere™ Visagage II

## Installation Kit

116151 (8 Row)

116108 (12 Row)

116107 (16 Row)

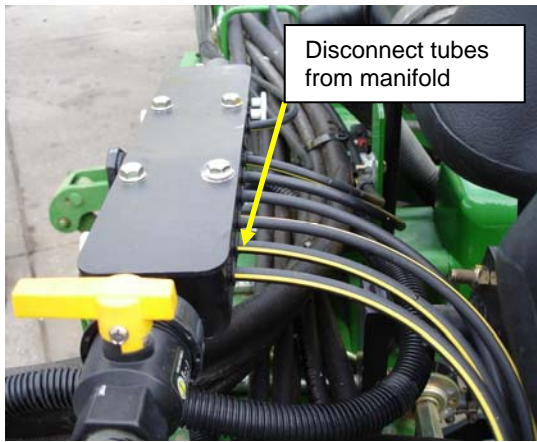
116150 (24 Row)

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### Installation:

1. Disconnect tubing from manifold by pushing in on release ring, and pulling out on tubing. Remove hardware holding manifolds to brackets, but be sure to keep the bolts and nuts for later use. Repeat process on other side of planter.

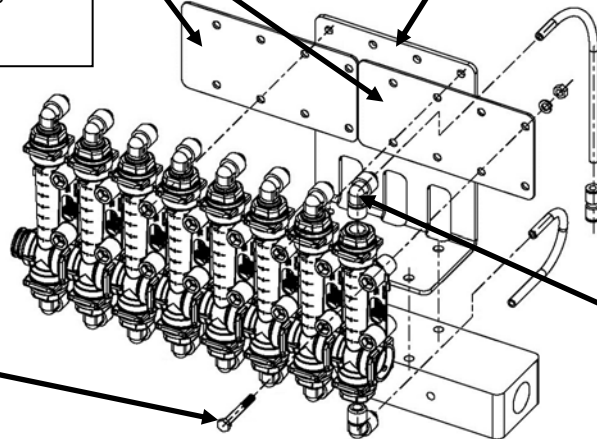


2. Install elbow fittings into Visagage II columns using liquid Teflon or pipe joint compound. For a 16 row planter, a set of 8 columns will be installed on each bracket, for a 12 row planter a set of 6 columns will be installed on each bracket, etc... The columns can be joined together before assembly to the bracket using the supplied bolts - be sure to arrange the backing plates as shown below:

16 row backing plates (116111-01) shown  
8 row planters use one plate (116111-01) per bracket  
12 row plates (116110-01) have 3 sets of holes each  
24 row plates (116136-01) have 6 sets of holes each

Arrange backing plates and center Visagages on mounting bracket as shown

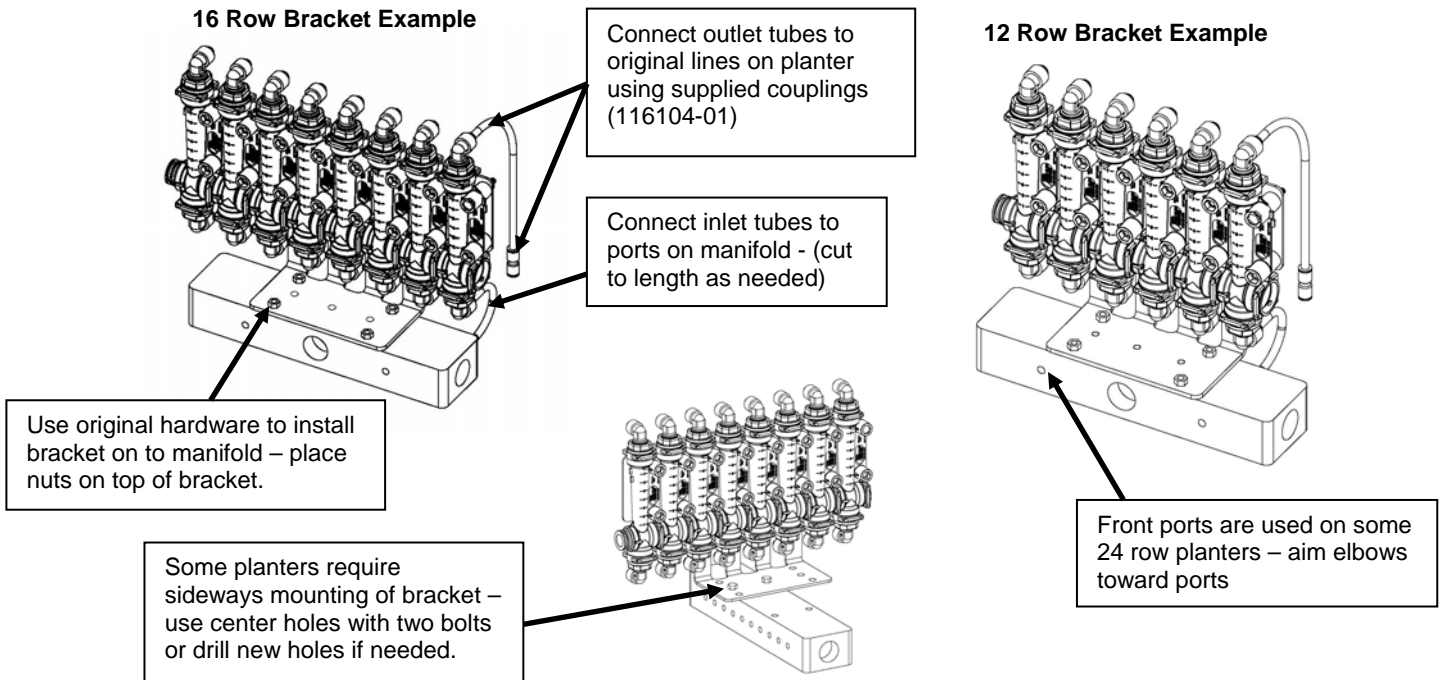
116109-01 Mounting plate  
(two per planter)



Attach Visagages to backing plates and mounting plate with 1/4" x 2" lg bolts, 1/4" nuts, and lockwashers.  
**DO NOT OVERTIGHTEN**

Install 116113-01 elbow fittings into Visagage columns using liquid Teflon or joint compound

3. Attach inlet tubes (lower fittings) to manifold ports, and attach outlet tubes (upper fittings) to original lines on planter using supplied couplings. Middle lower fittings should be aimed through holes in bracket.



4. Attach mounting bracket onto manifold using the original bolts and nuts. Note: feed the bolts from the bottom of the bracket and place the nuts on top. *Do not over tighten!* (5 ft-lbs max)

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