



Adjustable Spring Flow Divider

Installation and Operation Manual

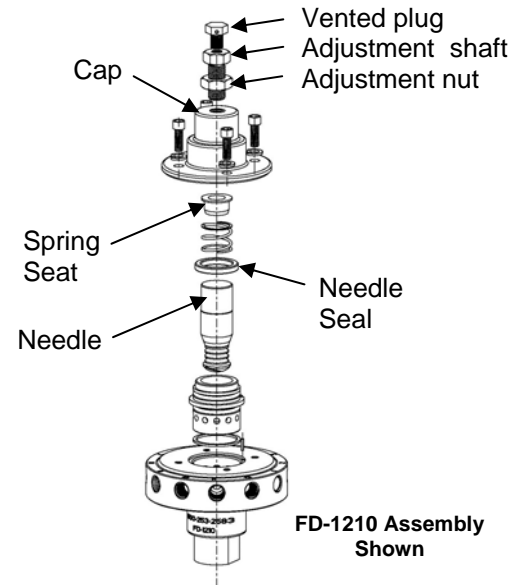
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WARNING: FD SERIES FLOW DIVIDERS ARE ONLY INTENDED FOR USE WITH THE DISTRIBUTION OF LIQUID FERTILIZER PRODUCTS. USING AN FD SERIES FLOW DIVIDER WITH ANHYDROUS AMMONIA OR ANY OTHER UNAPPROVED PRODUCT IS EXPRESSLY PROHIBITED BY THE MANUFACTURER AND MAY RESULT IN FLUID DISPERSION, CAUSING SERIOUS INJURY AND/OR DEATH.

Kit Installation (if not already assembled at factory):

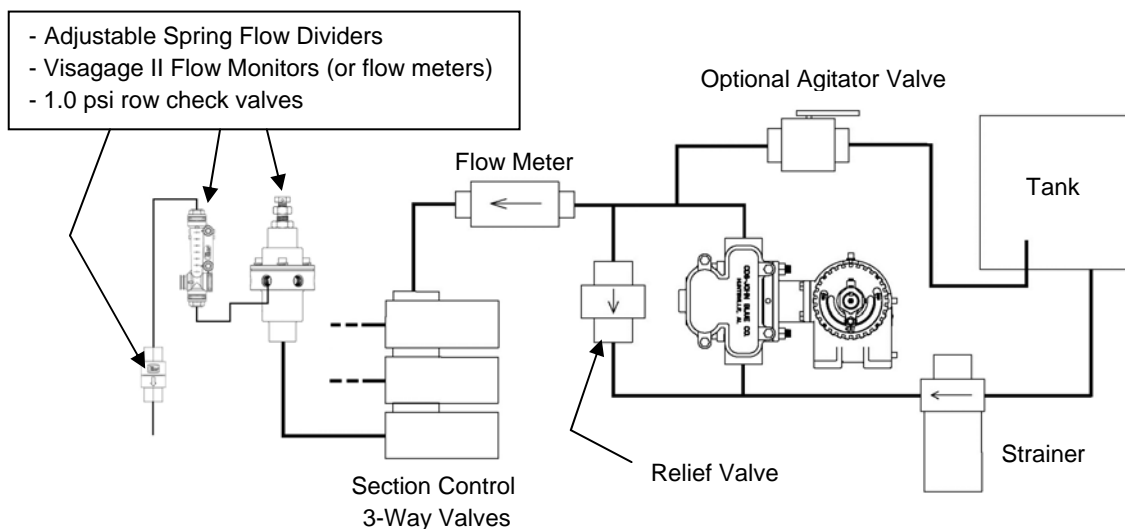
1. Remove the flow divider cap by removing the bolts that retain it. Remove the needle seal from the cap if necessary, and discard the short metal spacer tube (that was inside of the spring).
2. Loosely install the adjustment shaft, nut, and plug as shown into the new cap. (the new cap has straight pipe threads to accept the shaft)
3. Install the needle seal on to the needle and place the new spring seat onto the spring.
4. Install the new cap onto the body and re-install the bolts.
5. Turn the adjustment shaft down by hand until a slight resistance is felt – this will be the starting point for adjustment. Tighten the nut to lock the shaft.



FD-1210 Assembly Shown

Other Required Components for Sectional Control:

Adjustable spring flow dividers may be used to balance multiple branches of a liquid system with sectional control, but note that other components will be necessary to both set-up and run the system. The following diagram shows an example system with the necessary components:



Notes:

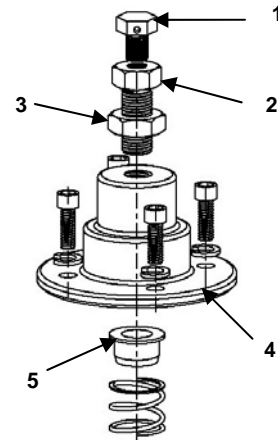
- It is recommended that CDS-John Blue 1 psi (max.) check valves be used at the end of each row line.
- CDS-John Blue Visagage II flow monitors (or flowmeters) are required to adjust the flow dividers and balance the sections (see next page).

System Setup and Calibration Instructions:

1. As mentioned in the previous section, Visagage II SMFD flow monitors, or some type of flow meter/totalizer for each branch, will be required to calibrate the flow dividers.
2. The system should be run in setup or calibration mode and the flow through each section read to identify the higher flowing branches. Adjust the two flow dividers with higher readings by turning in the screws until the Visagage balls are equal.
3. **IMPORTANT:** Stop the pump, then restart and check the flow readings. This stop/start process will likely need to be repeated several times to finalize the adjustments.
4. Lock the adjustment shafts in place with the nut on every flow divider.

Parts Breakdown:

Item	Description	FD0610 Part #	FD1210 Part #	FD2010 Part #
1	VENTED PLUG	116067-01	116067-01	116067-01
2	ADJUSTMENT SHAFT	116059-01	116059-01	116059-01
3	ADJUSTMENT NUT	116060-01	116060-01	116060-01
4	CAP	116028-01	115146-01	115401-01
5	SPRING SEAT	116061-01	116061-01	116062-01



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